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Effect of Hydrodynamic & Microstructural parameters on Ceramic Membrane for **Oil-in-water Separation**





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Outline

- Introduction
- Aim
- Experimental
- Result
- Discussion
- Conclusion & further work
- References

Introduction

- Industrial activities has increased continuous generation of oily wastewater all over the world.
- The removal of oil from water has been explored by several methods which includes, electrochemical, biological, UV irradiation, hybrid technologies, coagulation & flocculation as well as the use of membrane technologies
- ceramic membranes used for the treatment of water and wastewater has an asymmetric microstructure containing a dense active layer at the top and relatively porous large particle size substrate under

Aim

This research aims to determine the effect of microstructure and hydrodynamics in relation the permeability or water flux in ceramic membrane for the usage of oil-in-water emulsion separation.

- Measure porosity of unmodified membrane
- Determine pore size of unmodified membrane using N2 adsorption/desorption
- Measurement of contact angle of membrane with Attension Thetalite
- Determine permeate flux using cross-flow microfiltration rig set up

experimental

• To determine the overall porosity (ε) of unmodified 6000nm ceramic membrane, the equation one below was used:

•
$$\varepsilon(\%) = \left(\frac{W_w - W_d}{d_w \times V}\right) \times 100$$

- To observe the surface hydrophilicity of the unmodified ceramic membrane and compare with existing literature, contact angle (CA) was determined with the Attension Thetalite meter
- In the process of microfiltration experiment, membrane permeate flux (J, L/m2 h) was calculated by the equation below:

•
$$J = \frac{Q_p}{A \times t}$$



Experimental continued...

- Crossflow microfiltration rig set up
- Image of a homemade crossflow rig setup: a-feed tank, b-tubing, cperistaltic pump, dmembrane module, epressure gauge, fmembrane module inlet, g-retentate, h-permeate



Results

- The porosity of the 6000nm unmodified ceramic membrane was calculated to be 23%.
- The mean contact angle of unmodified 6000nm ceramic membrane at 0.2 milliseconds is about 54.88⁰



Result Continued...

 Permeate flux against time of unmodified
6000nm ceramic membrane at four distinct pressure drop in crossflow mode of microfiltration for pure water feed



Discussion

- The porosity result calculated is similar to porosity of 6000nm unmodified ceramic membrane found in literature. Although for the separation of O/W emulsion CM might have to be modified to increase porosity.
- This result indicates that the unmodified 6000nm ceramic membrane is not very hydrophilic and as such might require some modification to be more hydrophilic and suit the separation of oil-in-water emulsion.
- As illustrated the ceramic membrane permeate flux was in ascending order of 15 > 35 > 48 > 73mbar. Indicating that an increase in pressure will increase flux over time.

Conclusion and Further work



Porosity of unmodified 6000nm ceramic membrane been 23%, contact angle and are factors that can affect permeate flux



The higher the porosity and contact angle, the higher the permeate flux



Increase in pressure of feed during microfiltration increases permeate flux.



Further Work:

O/W emulsion will be prepared and used as feed in place of pure water to determine the porosity, contact angle and flux of 6000nm for the purpose of comparison.

6000nm ceramic membrane will be modified with nanoparticles such as iron oxide to determine effect on contact angle, porosity and permeate flux.

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Thank you