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Performance analysis of a novel rotationally asymmetrical compound parabolic concentrator

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Abstract: The low-concentration photovoltaic (LCPV) system has been identified as one of the potential solutions in lowering the overall installation cost of a building integrated photovoltaic (BIPV) system. This paper evaluates the performance of a novel type of LCPV concentrator known as the rotationally asymmetrical compound parabolic concentrator (RACPC). A specific RACPC design with a geometrical concentration ratio of 3.6675x was fabricated and integrated with a 1 cm by 1 cm monocrystalline laser grooved buried contact silicon solar cell. This design was tested indoors to evaluate its current-voltage (I-V), angular response and thermal characteristics. Under standard test conditions, it was found that the RACPC increases the short circuit current by 3.01x and the maximum power by 3.33x when compared with a bare solar cell. The opto-electronic gain from the experiment showed good agreement when compared with the simulation results, with a deviation of 11%.

Keywords: solar photovoltaic; solar concentrator; rotationally asymmetrical compound parabolic concentrator.

37 **1. Introduction**

38

39 Solar photovoltaic (PV), which is one of the technologies that harnesses solar energy
40 by converting the sunlight directly into electricity, grew by more than 100 folds from 2000 to
41 2013, with a cumulative capacity of 139 GW by the end of 2013 [1]. One of the reasons for
42 this growth has to do with the fact that the governments of several countries have taken the
43 right steps to stimulate the adoption of solar PV technologies. With regards to policy one of
44 the most effective ones is known as the feed-in tariff (FiT) scheme [2–13]. This scheme pays
45 a consumer a specific tariff per kWh of electricity generated from solar PV technology for a
46 duration of time [8], and is now being enacted in more than 80 countries [2].

47 Despite the growth of solar PV, the Intergovernmental Panel on Climate Change
48 (IPCC) indicates that ‘its share of primary energy supply has remained relatively constant’
49 [14]. Therefore more needs to be done to ensure that renewable technologies, especially solar
50 PV, are more widely adopted in order to reduce climate change.

51 One of the problems that surrounds the PV technology is its high cost of
52 implementation, which according to the recent data from the International Energy Agency
53 (IEA) ranged between £830 and £16,000 per kW¹ [15]. The largest proportion of the cost
54 (approximately 45%) was due to the expensive PV material used in the fabrication of the
55 module [15]. It is argued that by reducing the usage of PV material in a PV module, it is
56 possible to achieve a cheaper PV system, which could further attract more consumers into
57 opting and installing this technology [16–18].

58 A possible way to reduce the amount of expensive PV material and therefore the cost
59 of the PV modules and the PV systems is by using a solar concentrator – a device (mainly
60 constructed from a low cost refractive and/or reflective material) that focuses the solar
61 radiation from a large entrance aperture area into a smaller exit aperture where a solar cell is
62 attached [16–18]. This allows the system to generate a similar or higher electrical output than
63 a conventional PV system, while at the same time using only a fraction of the PV material.

64 Several researchers have explored various concentrator designs since the late 1960s.
65 A low-concentration photovoltaic (LCPV)² system is more suitable for building integration
66 since it has a wider half-acceptance angle which eliminates the need for any

¹ Based on the conversion rate carried out on 10/11/2014, USD1.00 is equivalent to £0.63 [50]. This value is used throughout this paper.

² An LCPV is as a system that incorporates a concentrator with a geometrical gain of less than 10x.

67 electromechanical tracking of the sun [19,20], it increases the optical gain under both direct
68 and diffuse radiation [19] and it does not require any active cooling requirement [21].
69 Uematsu *et al.* [22] developed a flat-plate static concentrator (FPSC) that was able to increase
70 the maximum power output by 2% when compared with a conventional PV module. Gajbert
71 *et al.* [23] studied a reflective parabolic concentrator and calculated that the design could
72 boost the annual electricity production by 72% compared to a non-concentrating design.
73 Garcia *et al.* [24], on the other hand, experimented on a V-trough concentrator and obtained a
74 maximum power gain of up to 1.5 when compared with a non-concentrating panel. Yoshioka
75 *et al.* [25] constructed a 3D refractive static concentrator and obtained an optical gain of 2.3x
76 when compared with a bare cell. Muhammad-Sukki *et al.* [18,26–31] investigated the
77 performance of an extrusion of a dielectric totally internally reflecting concentrator (DTIRC)
78 and concluded that their design could increase the electrical output by nearly 5 times when
79 compared with a non-concentrating system. Ramirez-Iniguez *et al.* [32] patented a variation
80 of the DTIRC, which is a rotationally asymmetrical DTIRC and have demonstrated that their
81 design could achieve an opto-electronic gain of 4.2x when compared with a bare PV cell [33–
82 36]. Mallick and Eames [37] investigated a reflective asymmetrical compound parabolic
83 concentrator (CPC) which improved the power concentration ratio of the panel by 2.1 times
84 when compared with a similar non-concentrating panel. Another CPC design studied by
85 Mammo *et al.* [37] known as the crossed compound parabolic concentrator (CCPC)
86 generated 3 times more maximum power than the one generated by a non-concentrating
87 system.

88 This paper proposes a new variation of CPC design for use in building integrated
89 photovoltaic (BIPV) systems. This concentrator is known as a rotationally asymmetrical
90 compound parabolic concentrator (RACPC). This paper aims at evaluating the electrical
91 performance of the concentrator under standard test conditions. The process to design the
92 concentrator as well as the theoretical and simulation work related to this concentrator design
93 have already been covered in detail by the authors in [38]. Section 2 summarises the steps
94 involved in the design of the concentrator. The fabrication and assembly of the prototype is
95 discussed in section 3. The experimental setup is discussed in Section 4. Section 5 presents a
96 discussion of the results from the experiments, and finally the conclusions are presented at
97 the end of the paper.

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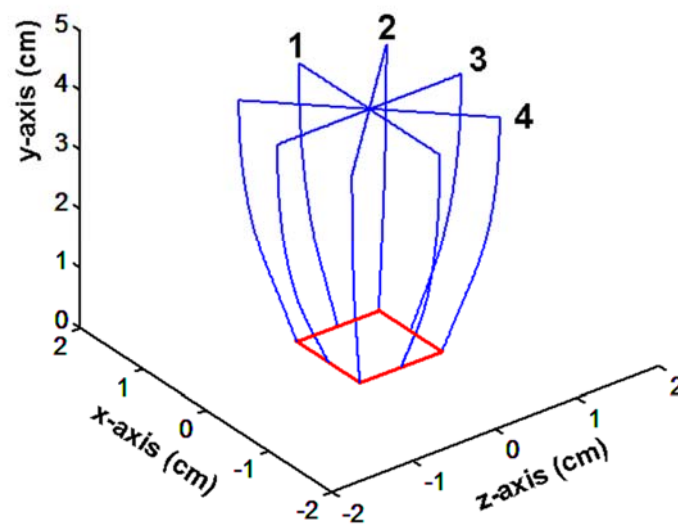
100 2. RACPC Design

101

102 The RACPC is a new variation of the CPC. The design utilised similar algorithms to
103 generate the dielectric totally internally reflecting concentrator (DTIRC) by Ning et al. [39],
104 in which they proved that the CPC is a DTIRC with a flat entrance aperture. A MATLAB®
105 code was written to create the RACPC by taking into account the desired input parameters:
106 the total height of the concentrator, ($HTot$), the half-acceptance angle (θ_a), the length of the
107 PV cell (L_{PV}), the width of the PV cell (W_{PV}), the trial width of the entrance aperture (d_l), the
108 index of refraction of the material (n) and the number of extreme rays (N).

109 The steps in producing this design has been presented in detail in [38]. Figure 1 helps
110 to explain the process to design the RACPC. Based on the input parameters, the MATLAB®
111 programme produces the first 2D-symmetrical design, which is plotted at ‘Position 1’ in
112 Figure 1. Then , a new CPC design is produced, with each new design is computed by
113 incrementing the angle of rotation of the cross-sections by 1° and by using the predetermined
114 exit aperture value (see ‘Positions 2, 3 and 4’ in Figure 1). The process stops when a 180°
115 rotation around the y-axis is completed. The programme generates the point cloud
116 coordinates of the RACPC and obtains some important parameters of the design, i.e. the
117 geometrical concentration gain, the half-acceptance angle and the maximum width of the
118 entrance aperture of the concentrator.

119



120

121 Figure 1: Demonstration of the angular rotation of the 2-D cross-sections to produce the

122

RACPC.

123 3. Prototype Fabrication and assembly

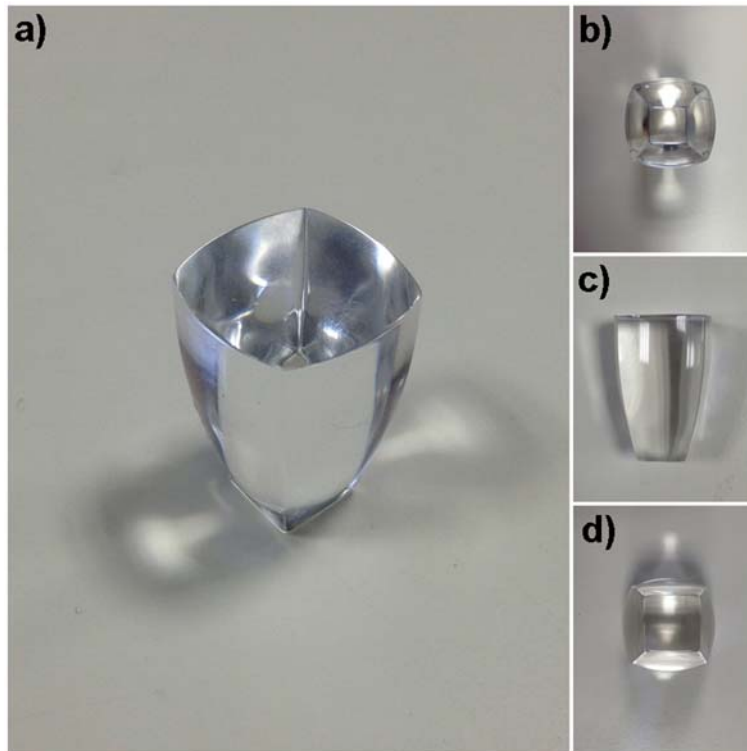
124

125 As explained above, a MATLAB® code was written to generate the point cloud
126 coordinates of the RACPC and these Cartesian coordinates were then transferred into the
127 GeoMagic® software to produce a Computer-Aided Design (CAD) file. The CAD file was
128 sent to UK Optical Plastics Limited, United Kingdom [40] for the fabrication of a prototype
129 using a single-point diamond turning process. Photographs of the prototype of the
130 concentrator are presented in Figure 2. This design has a geometrical concentration ratio of
131 3.6675, a total height of 3cm, an exit aperture of 1cm by 1cm and an entrance aperture width
132 of 2.0598cm along both the x and z-axis.

133 The material for the fabrication of the prototype was Altuglas® V825T, a variation of
134 the polymethyl methacrylate acrylic (PMMA) resin, which has a refractive index of 1.49 [41].
135 PMMA is a widely used material for optical concentrators due to its high transmittance (92%)
136 and good resistance to photo degradation [42].

137 The RACPC has unique features and advantages when compared with conventional
138 CPC designs. These include [38]:

- 139 1. It has a flat entrance aperture with four axis of symmetry (see Figure 2(b)), unlike
140 the 3-D rotationally symmetry CPC or the CCPC which has a circular and
141 square/rectangular shape respectively. By having a flat entrance aperture, an array
142 of these concentrators can be moulded with a thin layer of material (the same
143 material that produces the concentrators) joining them together. This will ease the
144 assembly process [20,43] and potentially reduce the assembly cost of the system.
- 145 2. It has a square exit aperture, as presented in Figure 2(d), which could easily
146 match a square solar cell. A square or rectangular cell is easier to manufacture
147 [37] and therefore it is the most commonly available shape in the market, unlike a
148 circular cell needed by a rotationally symmetry CPC design.
- 149 3. It is also considered as a 3D design, hence it provides concentration on both
150 planes perpendicular to the propagation of light along the concentrator axis and a
151 higher geometrical concentration gain than the 2D linear CPC design.



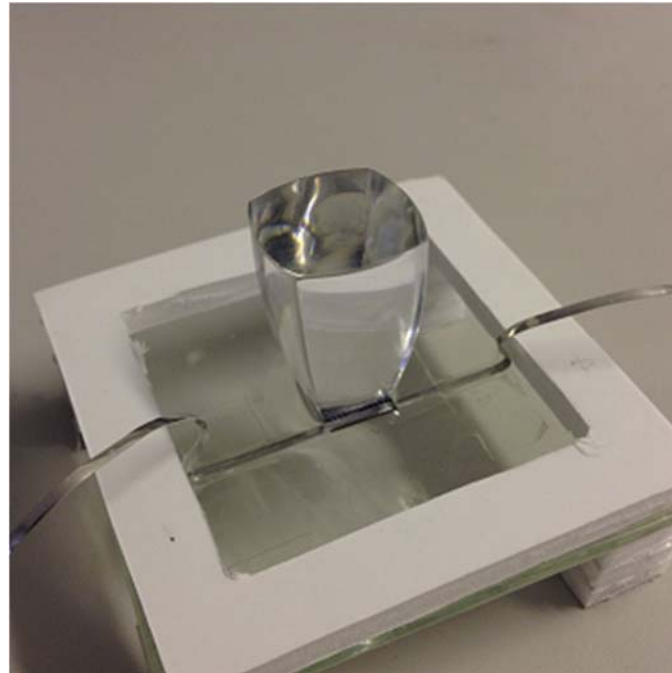
152
153 Figure 2: The RACPC prototype fabricated for experimental purposes, where (a) is the
154 isometric view; (b) is the top view; (c) is the side view, and (d) the bottom view of the
155 concentrator.
156

157 Two solar cells were used for the test of the RACPC. These were supplied by Solar
158 Capture Technologies Ltd, United Kingdom [44] and each one has an active area of 1 x 1 cm.
159 These monocrystalline Laser Grooved Buried Contact (LGBC) silicon solar cells are suitable
160 for LCPV applications [44]. The cells were tabbed with a lead free wire of 0.1mm thickness
161 and 1mm width using a soldering iron of 81W and a heat temperature of 350°C. To ensure
162 that the active area for each cell is 1 x 1 cm, the tabbing wire was placed as close to the edge
163 as possible. The cells were then glued on two separate glass substrates (70mm x 70mm x
164 4mm) and one of them was assembled permanently with the RACPC.

165 To mount the RACPC on the solar cell, a silicon elastomer Sylgard-184® from Dow
166 Corning was chosen as the binding material. This material also acts as an encapsulation
167 material for the solar cell and as an index matching gel between the concentrator and the cell
168 [34]. It has a high transmittance value (90%) and can be cured using a simple process
169 [20,34,42]. The Sylgard-184® was prepared by mixing the supplied base and curing agent in
170 a 10:1 weight ratio in a small beaker. The mixture was then placed in a vacuum chamber for
171 15 minutes to eliminate air bubbles. A Dow Corning Primer 92-023 was then applied on the
172 solar cell for a better adhesion between the Sylgard and the cell. Once the Sylgard was free

173 from air bubbles, the mixture was poured on top of the tabbed cell. Afterwards, the RACPC
174 was placed carefully on top of the solar cell and the elastomer was left to cure for 48 hours
175 under room temperature to ensure good binding between the RACPC and the cell. Figure 3
176 shows the prototype of the RACPC-PV structure.

177



178

179

Figure 3: The prototype of RACPC-PV structure.

180

181

182 **4. Experimental setup**

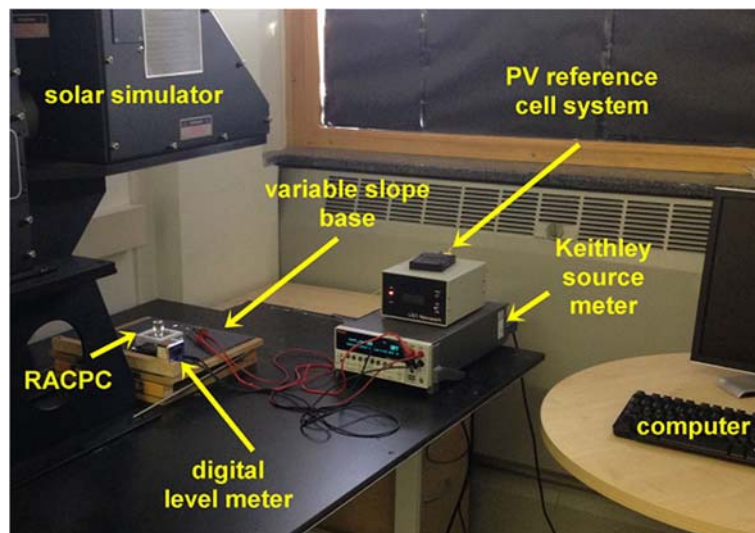
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184

185 The indoor experimental setup to evaluate the characteristic of the RACPC is
186 illustrated in Figure 4. A Class AAA solar simulator (Oriel® Sol3A Model 94083A) from
187 Newport Corporation equipped with an AM 1.5G filter, was used to reproduce the spectral
188 emission of the sun at the earth surface, providing a uniform illumination with a marginal
189 error of $\pm 2\%$. A variable slope base was placed approximately 38cm beneath the solar
190 simulator's lamp and within the uniform illumination area (20cm x 20cm) of the lamp. The
191 variable slope base was used together with a digital tilt meter to accurately measure the tilt
192 angle of the base. A Keithley source meter (Model 2440) with 4-wire connections was
193 utilised here to act as a high accuracy loading circuit [34,36]. The source meter was
194 connected to a computer which has already been installed with the Lab Tracer software from

195 National Instruments® to measure the electrical output from the PV cells. The RACPC was
196 placed on the variable slope base set at 0° inclination. Under standard test conditions (STC),
197 the solar simulator was configured to produce an irradiance of 1,000 W/m² and the room
198 temperature was maintained at 25°C. The door and windows of the room were closed to
199 avoid unwanted air flow and minimise temperature variations and the room windows had
200 blinds to prevent unwanted light from entering the room. In order to obtain the current-
201 voltage and power voltage curves of the concentrated-PV cell (and of the bare cell), and from
202 these characterise the angular variation of the optoelectronic gain of the concentrator, the
203 sample (RACPC-PV or the non-concentrating cell) was exposed to the solar simulator light
204 for short periods of time (approximately 5s) using a shutter. This was done to minimise the
205 increase in the solar cell's temperature which would have affected the readings of the open
206 circuit voltage and the fill factor. For each measurement, the short circuit current (I_{sc}), the
207 open circuit voltage (V_{oc}), the maximum current (I_{max}), the maximum voltage (V_{max}), the
208 maximum power (P_{max}) and the fill factor (FF) were determined and recorded. The
209 performance of the RACPC and the non-concentrating cell were evaluated for these cases: (i)
210 under STC at 0° inclination; (ii) under STC at different angle of incidences between -60° and
211 60°, (iii) under various solar radiations at 0° inclination, and (v) under long exposure to
212 constant radiation of 1000W/m² at 0° inclination.

213



214

215

Figure 4: Indoor experimental setup.

216

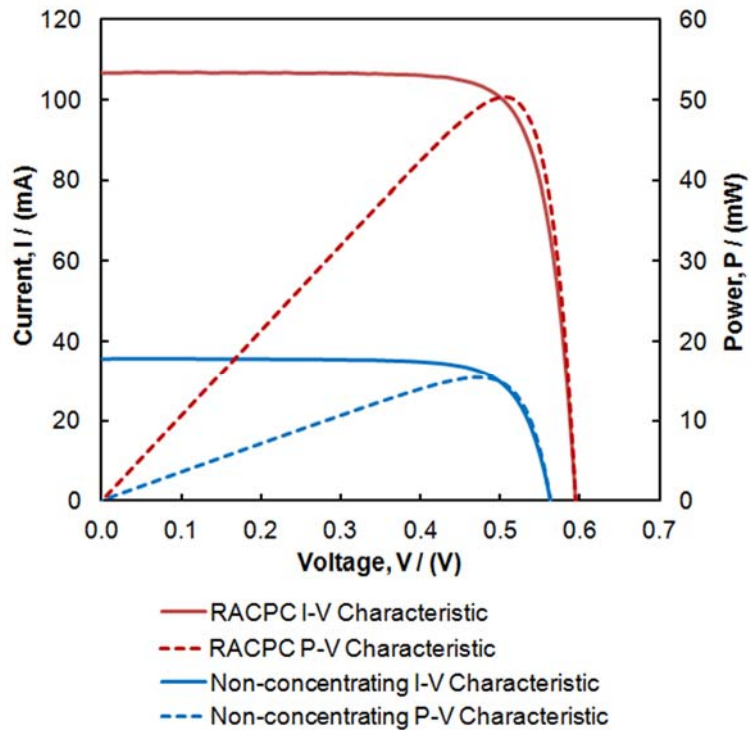
217 5. Results and discussions

218 5.1 The characteristic of the RACPC under STC at 0° inclination

219

220 Figure 5 shows the current-voltage (I-V) characteristic and the power-voltage (P-V)
221 characteristic of the RACPC under STC. From Figure 5, the short circuit current of the bare
222 cell was recorded at 35.5mA. However, the introduction of the RACPC in the design
223 increased the short circuit current by a factor of 3.01 when compared with the bare cell,
224 generating 107.0mA. As indicated earlier, the concentrator was concentrating the irradiance
225 from the entrance aperture to the exit aperture. This increased the intensity of the light that
226 impinged on the solar cell linearly [45], resulting in a higher short circuit current than the one
227 produced from the bare cell. The open circuit voltage was also increased from 0.560V to
228 0.565V when the RACPC was compared with a non-concentrating cell. Unlike the short
229 circuit current, the open circuit voltage increased logarithmically with irradiance
230 concentration [45]. The maximum power on the other hand was increased from 0.015W to
231 0.050W when the RACPC was compared with the bare cell, giving a maximum power ratio
232 of 3.33. The experiment showed that the RACPC increased the fill factor from 77% to 79%.
233 The fill factor increased due to an increase in both the short circuit current and the open
234 circuit voltage of the concentrator.

235



236

237 Figure 5: (I-V) and (P-V) characteristics of the RACPC and the bare cell under standard test
238 conditions.

239

240 5.2 The angular response of the RACPC under STC

241

242 The next part of the experiment consisted in characterising the angular response of the
243 RACPC. This experiment evaluates the electrical performance of the system when the sun
244 path varies throughout the day. Instead of tilting the source, the variable slope base was tilted
245 from 0° to 60° at increments of 5° , with each tilt angle measured using the digital level meter.

246 Figure 6 compares the short circuit current generated by the RACPC with the ones
247 generated by the bare cell for angles of incidence within the $\pm 60^\circ$ range. In general, the short
248 circuit current showed a decreasing trend when the angle of incidence increased. In Figure 6,
249 at normal incidence, the RACPC generated the maximum value of short circuit current,
250 107.0mA , which was 3.01x higher than the 35.5mA short circuit current generated by the
251 non-concentrating cell. The short circuit current from the RACPC reduced to 50% of its peak
252 value when the angle of incidence was $\pm 43^\circ$, and continued to drop when the angle of
253 incidence increased. However, it was observed that the short circuit current generated from
254 the RACPC was always higher than the one generated from the bare cell when the angle of
255 incidence was within $\pm 50^\circ$. As for the bare cell, although the short circuit current value
256 reduced when the angle of incidence increased, it showed a gradual dropped from its peak
257 value. It achieved 50% of its maximum short circuit current value when the angle of
258 incidence was approximately $\pm 60^\circ$. This reduction was contributed mainly due to the cosine
259 effect³ [20,46].

260

³ The cosine angle effect occurs when the surface of a flat solar cell is not normal to the sun radiation (in this case the solar simulator's radiation), the effective value of the sun radiation exposed to the cell will be reduced by the cosine of the angle between the sun and the cell's normal [46].

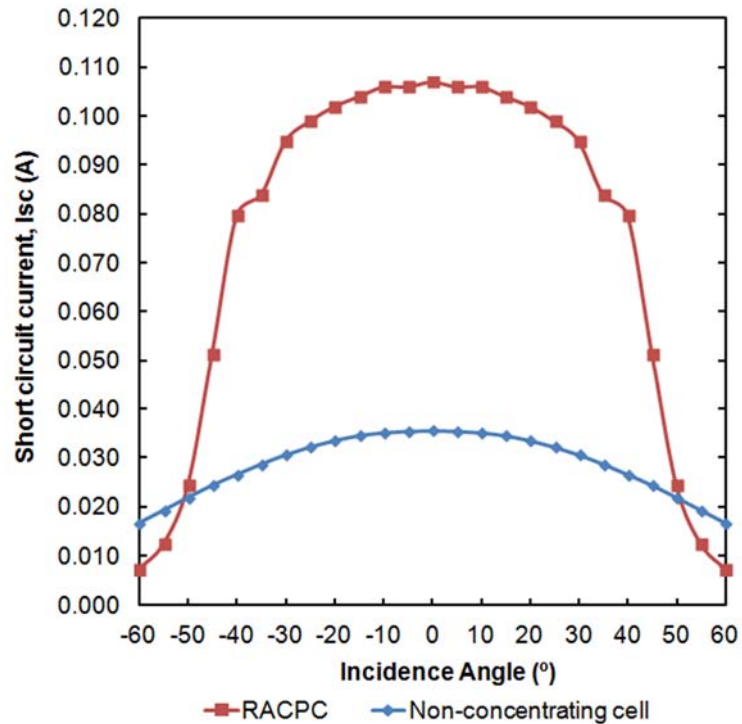
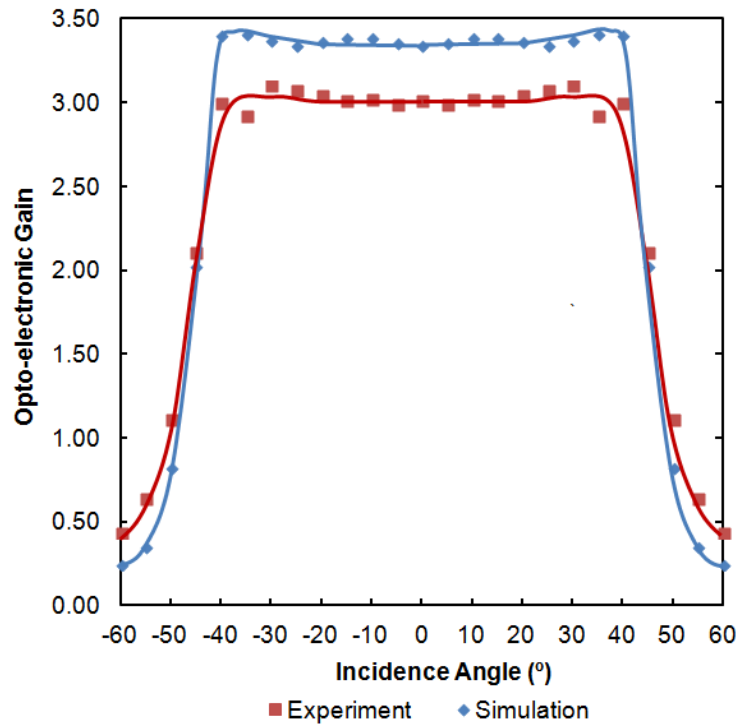


Figure 6: The short circuit current variation of the RACPC and the bare cell at different angles of incidence.

There are two ways to investigate the performance of the concentrator. One is by looking at the opto-electronic gain of the concentrator, and the other is by analysing its optical efficiency. The opto-electronic gain measures the ratio of short circuit current produced from an LCPV device to the one generated from a non-concentrating cell [20,34,39]. The optical efficiency, on the other hand, is obtained by dividing the opto-electronic gain by the RACPC's geometrical concentration ratio value [37,47]. A higher opto-electronic gain is desirable since it translates into a higher short circuit current, while a higher optical efficiency means that a higher percentage of the rays that fall on the front surface area are transmitted to the exit aperture of the concentrator. From the opto-electronic gain, the half-acceptance angle of the RACPC was determined, which is defined as the angle where the gain reached 90% of its peak value [37]. The opto-electronic gain and the optical efficiency of the RACPC are presented in Figures 7 and 8 respectively.



276

277 Figure 7: The opto-electronic gain of the RACPC at different angles of incidence.

278

279 As it can be observed in Figure 7, the opto-electronic gain value remains fairly
 280 constant at approximately 3 when the angle of incidence increased from 0 to $\pm 40^\circ$, and
 281 dropped to 90% of its peak value when the angle of incidence reached $\pm 43^\circ$. Beyond this
 282 angle, the opto-electronic gain suffered a sudden drop to almost 0. According to Sarmah *et al.*
 283 [20], the short circuit current of a concentrator drops when the angle of incidence is getting
 284 closer to (and higher than) the value of half-acceptance angle of the concentrator because of
 285 rays escaping from the side profile of the concentrator as well as at the concentrator-
 286 encapsulation interface. It was also observed that some the instantaneous opto-electronic gain
 287 readings within the acceptance angle were higher than the ones recorded at normal incidence.
 288 This was contributed to the rays impinging the side profile of the concentrator arrived at the
 289 solar cell. The opto-electronic gain variation was compared with the optical gain obtained
 290 from the simulations. The simulations were carried out using an optical analysis software
 291 ZEMAX® and the detail simulation steps have been presented in [38]. The opto-electronic
 292 and the optical gain were plotted together in Figure 7. A similar trend was observed in the
 293 ray-tracing simulation. Here, the half-acceptance angle was recorded to be $\pm 42^\circ$, which shows
 294 good agreement between the experimental and the simulation results. Interestingly, the half-

295 acceptance angles of the RACPC determined from the experiment and the simulation were
 296 also very close to value calculated from the MATLAB® program, which was $\pm 42.9578^\circ$.
 297 Table 1 shows the comparison of the most important parameters obtained from the
 298 MATLAB® programme, the experimental work and the ray-tracing simulations.

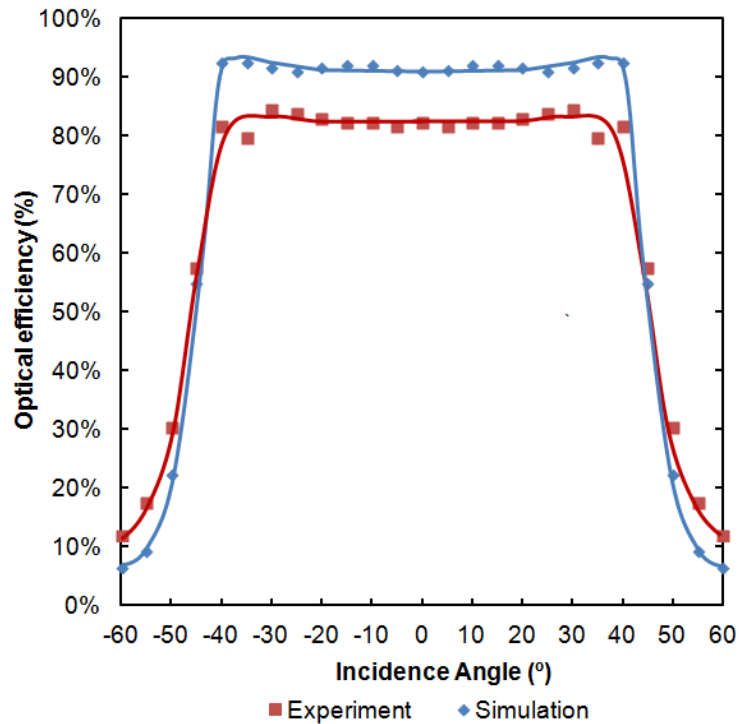
299

300 Table 1: Comparison of parameters obtained from MATLAB®, ZEMAX simulation and
 301 experiment.

	MATLAB	Simulation	Experiment
Geometrical gain	3.6675	-	-
Optical/Optoelectronic gain (at 0°)	-	3.4	3.0
Optical efficiency (at 0°)	-	92%	84%
Acceptance angle ($^\circ$)	± 42.9578	± 42	± 43

302

303 The variation of the optical efficiency of the RACPC with angle of incidence is
 304 presented in Figure 8. From the experiments, the RACPC achieved an 84% optical efficiency
 305 at normal incidence, and this value dropped to 90% of its maximum value when the angle of
 306 incidence of the rays was $\pm 43^\circ$. Outside this range of incidence angle, the optical efficiency
 307 dropped to 0%. The optical efficiency trend from the experiments was compared with the
 308 simulations carried out in ZEMAX® [38]. The experiments show good agreement with the
 309 ray-tracing simulations, with a deviation of 11%. The deviation occurred due to several
 310 factors including (i) manufacturing errors causing the dimensions of the concentrator to differ
 311 from the actual design dimensions, uneven surfaces of the entrance aperture and over
 312 polishing on the profile of the side wall; (ii) assembly errors during the soldering of the
 313 tabbing wire on the solar cells, which reduced the effective area of each cell, and
 314 misalignment between the solar cell and the exit aperture of the concentrator, and (iii) errors
 315 associated with the rays such as scattering, absorption of the material and reflection on the
 316 front surface of the concentrator which reduces the number of rays reaching the exit aperture
 317 of the RACPC.

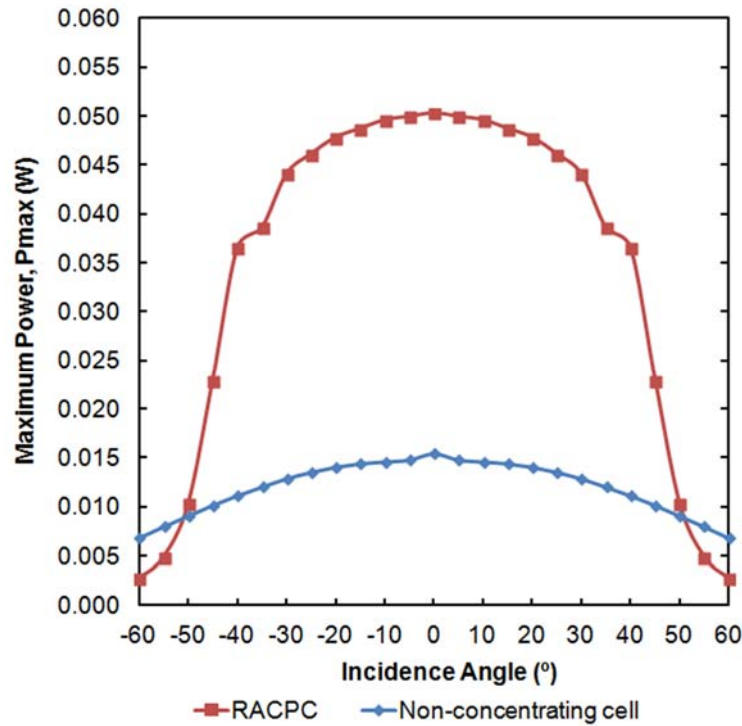


318

319 Figure 8: The optical efficiency of the RACPC at different angles of incidence.

320

321 In terms of the variation of the maximum power output with angle of incidence, a
 322 similar trend to the one obtained for the short circuit current was observed, as illustrated in
 323 Figure 9. The peak value of the maximum power was recorded at 0.050W and 0.015W from
 324 the RACPC and the non-concentrating cell respectively. This translated to a maximum power
 325 ratio (power gain) of 3.33. The maximum power generation of the RACPC reached 50% of
 326 its peak value when the angle of incidence was $\pm 44^\circ$, before gradually dropping to 0W when
 327 the angle of incidence continued to increase. As for the maximum power from the bare cell,
 328 the reduction of the maximum power was more gradual, achieving a 50% of the peak value
 329 when the angle of incidence was closer to $\pm 60^\circ$.



330

331 Figure 9: The maximum power variation of the RACPC and the bare cell at different angles
 332 of incidence.

333

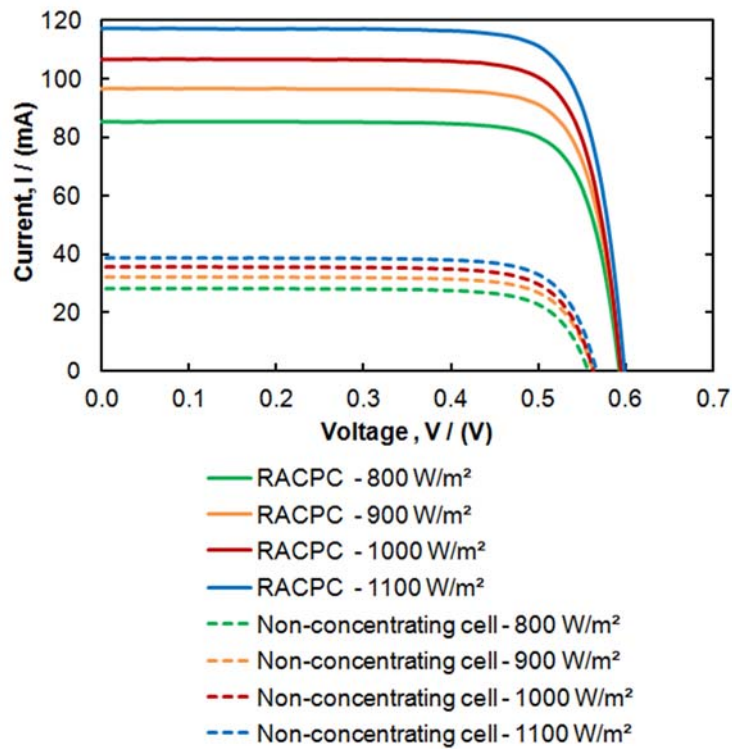
334 5.3 Variation of solar irradiance at 0° inclination at 25°C.

335

336 The experiment was repeated to evaluate the variation of the I-V and P-V
 337 characteristics under various level of solar radiation. This investigation is helpful to evaluate
 338 the performance of the RACPC in locations that have higher or lower average levels of solar
 339 irradiance. This was done by turning the variable attenuator control of the solar simulator to
 340 change its output from 800 W/m² to 1100W/m², at increments of 100W/m². The results are
 341 presented in Figures 10 and 11. When the intensity of the solar simulator increased from 800
 342 W/m² to 1100W/m², the short circuit current from both samples increased from 0.085A to
 343 0.117A for the RACPC and from 0.028A to 0.039A for the bare cell. In terms of maximum
 344 power, the change in the simulator's intensities caused the reading from the samples to rise
 345 from 0.040W to 0.056W and from 0.012W to 0.017W for the RACPC and the bare cell
 346 respectively. In general, the RACPC produces a higher short circuit current and a higher
 347 maximum power when exposed to higher level of solar radiation, as expected, which is more
 348 desirable by the consumers that want to reap higher financial return from the FiT scheme.

349 However, a long exposure to high irradiance increases the cell's temperature, and
350 reduces the maximum power generated from the cell [34]. The next section evaluates the
351 effect of temperature on the cell's performance when exposed to the same irradiance over a
352 long period of time.

353



354

355 Figure 10: The I-V characteristic of the RACPC and the bare cell under various levels of
356 irradiance.

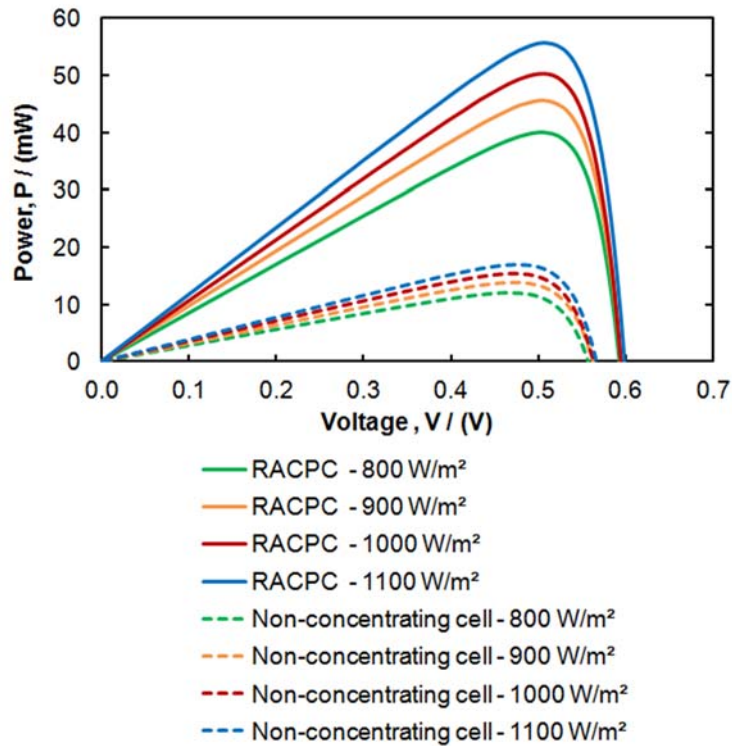


Figure 11: The P-V characteristic of the RACPC and the bare cell under various levels of irradiance.

5.4 The thermal characteristic of the RACPC

This section evaluates the effect of temperature on the performance of the RACPC panel. Two thermocouples were utilised; one was attached to the back of the glass substrate exactly beneath the solar cell to measure the cell temperature, and another one exposed to the air to measure the room temperature. Each thermocouple was connected to an ammeter. Next, the RACPC was placed at 0° of inclination. The solar simulator was then configured to produce 1000 W/m^2 and the room temperature was set at 25°C . The RACPC was exposed to the same radiation for a period of 4.5 hour and a set of reading was taken every 15 minutes.

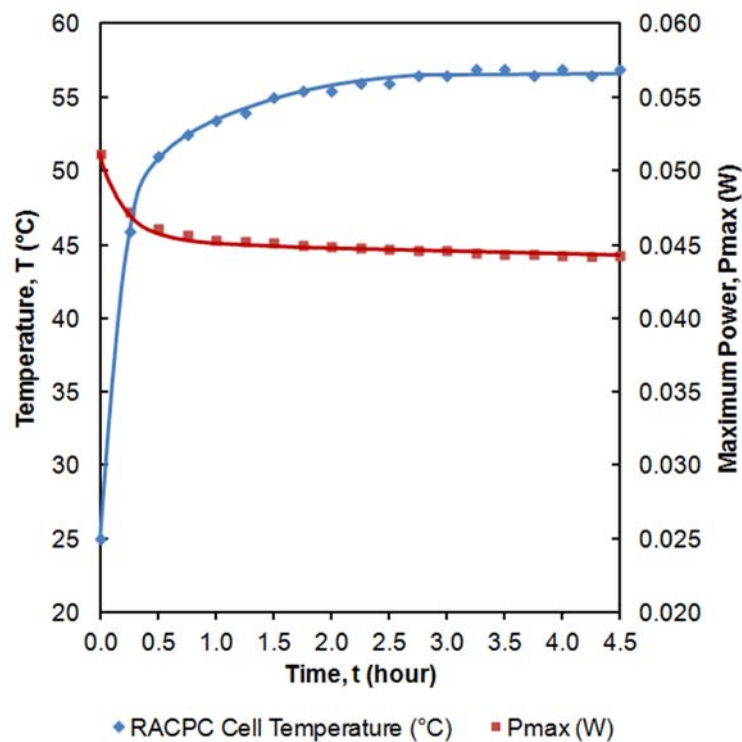
Figure 12 shows the effect of temperature on the maximum power of the RACPC. The temperature of the cell increased sharply from 25°C to 57°C and stabilised after 2.75 hours. The maximum power was reduced from 51mW to 44mW , a reduction of 13.7%. Table 2 presented the variations of parameters throughout the duration of the experiment. The maximum voltage showed a large fall from 0.51V to 0.44V . The increase in temperature caused the semiconductor band gap to decrease [48]. This enabled more incident energy to be absorbed by the semiconductor which translated to a lower energy needed to move the

377 carriers into the conduction band [48]. As a result, this phenomenon produced more
378 photocurrent through the semiconductor which consequently reduced the open circuit voltage
379 [48]. No change was recorded to the maximum current value. As for the fill factor, the value
380 dropped from 80% to 77% which occurred due to the drop in open circuit voltage reading.

381 It is therefore crucial for an LCPV system to have the right RACPC design and
382 cooling system to ensure that the performance of the solar cell is at its optimum. If an
383 RACPC design with higher gain is needed, the solar cell could be cooled by introducing a
384 hybrid/thermal system (either using air or water), that utilises the co-generated heat to
385 produce hot water and stimulate ventilation [26,33,49].

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387



388

389 Figure 12: The variation of the maximum power and the RACPC cell temperature with
390 illumination time.

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Table 2: Effect of temperature on the RACPC output.

Time (hour)	Room Temperature (°C)	CPV Temperature (°C)	Vmax (V)	I _{max} (A)	P _{max} (W)	V _{oc} (V)	I _{sc} (A)	FF
0.00	25	25	0.51	0.10	0.051	0.60	0.11	0.80
0.25	25	46	0.47	0.10	0.047	0.56	0.11	0.78
0.50	26	51	0.46	0.10	0.046	0.55	0.11	0.77
0.75	26	53	0.46	0.10	0.046	0.55	0.11	0.77
1.00	26	54	0.46	0.10	0.045	0.54	0.11	0.77
1.25	27	54	0.46	0.10	0.045	0.54	0.11	0.77
1.50	27	55	0.44	0.10	0.045	0.54	0.11	0.77
1.75	27	56	0.44	0.10	0.045	0.54	0.11	0.77
2.00	27	56	0.44	0.10	0.045	0.54	0.11	0.76
2.25	27	56	0.44	0.10	0.045	0.54	0.11	0.77
2.50	27	56	0.44	0.10	0.045	0.54	0.11	0.77
2.75	27	57	0.44	0.10	0.045	0.54	0.11	0.76
3.00	27	57	0.44	0.10	0.045	0.54	0.11	0.77
3.25	27	57	0.44	0.10	0.045	0.54	0.11	0.76
3.50	27	57	0.44	0.10	0.044	0.54	0.11	0.76
3.75	27	57	0.44	0.10	0.044	0.54	0.11	0.76
4.00	28	57	0.44	0.10	0.044	0.54	0.11	0.76
4.25	28	57	0.44	0.10	0.044	0.53	0.11	0.77
4.50	28	57	0.44	0.10	0.044	0.53	0.11	0.77

397

398

399

400 From the results obtained from the experiment, the temperature coefficient for the
401 maximum current, the maximum voltage and the maximum power were determined. This was
402 carried out by computing the ratio of change in each parameter with respect to the change in
403 temperature [34,37]. It was calculated that the maximum current coefficient was
404 0.000mA/°C, the maximum voltage coefficient was 2.1875mV/°C and the maximum power
405 coefficient was 0.2188mW/°C.

406

407 Conclusions

408

409 A new family of CPC known as the RACPC has been proposed and one specific
410 designed was fabricated and tested indoors. The steps to assemble a RACPC-PV cell
411 structure have been explained in detail. This prototype underwent a series of indoor
412 experiments and the results were compared with those of a non-concentrating panel. It has
413 been found that the RACPC increased the maximum power ratio of the system by up to 3.33x
414 when compared with the non-concentrating cell. Within the half-acceptance angle of the
415 RACPC, the electrical output was always higher than the one obtained from a non-

416 concentrating cell, with a value of 3.01x and an optical efficiency of 84% at normal
417 incidence. The opto-electronic gain was also compared with the simulation results and the
418 results from the experiment showed good agreement with the ZEMAX® simulation analysis.
419 In terms of the thermal performance of the RACPC, it was demonstrated that the maximum
420 steady state temperature of the panel for the experimental setup used was 57°C, achieved
421 within 2.75 hours of exposure to the sun. The corresponding maximum power during the
422 steady state was recorded at 0.044W. The maximum voltage coefficient, the maximum
423 current coefficient and the maximum power coefficient were determined to be 2.1875mV/°C,
424 0.000mA/°C and 0.2188mW/°C. It can be concluded that the RADTIRC has the potential to
425 increase the electrical output from a non-concentrating system. Within the half-acceptance
426 angle of the RACPC, the short circuit current and the maximum power are always higher than
427 the ones generated from a non-concentrating system.

428

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430

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438

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